Introduction to Instrument Standardization and Calibration Transfer

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Motivation

- Calibration models for quantitation or classification often take advantage of relatively small changes in spectra
- Instrument to instrument differences can be substantial, *i.e.* samples look different
- ◆ Instruments may drift over time
- Renders models invalid
- Inconvenient to recalibrate instruments or may want to utilize a historical database

Two Main Approaches

- Find a transformation that maps the response of the field instrument onto the standard instrument
 - Direct and piece-wise direct standardization
 - Neural network and other variants
- Process the data from both instruments in a way that makes the differences disappear
 - baselining and derivatizing
 - multiplicative scatter correction, FIR filtering
 - orthogonal signal correction
 - prediction augmented classical least squares
 - ◆ generalized least squares
 - explicit deresolution

Piece-wise Direct Standardization (PDS)

 Develop models which use windows on field instrument to predict single channels on standard



Develop Transfer Matrix Fb

Difference between instruments modelled as: $\mathbf{S}_1 = \mathbf{S}_2 \mathbf{F}_b + \mathbf{1} \mathbf{b}_s^{\mathrm{T}}$



Data Arrangement for PDS



Data Arrangement for Double Window PDS



Direct Standardization

• Similar to PDS except $\mathbf{F}_{\mathbf{b}}$ matrix is full:

 $\mathbf{F}_b = \mathbf{S}_2 + \mathbf{S}_1$

♦ Many more parameters in DS compared to PDS

Variations on PDS

- ♦ Single model PDS
 - widen second window in DWPDS until it is the width of the entire spectrum
 - model is the same for each channel in master instrument
 - transfer function not a function of wavelength
- ◆ Single model PDS with index
 - include the channel number as the parameter in the model
 - use non-linear model such as ANN
 - transfer function is a function of wavelength

Orthogonal Signal Correction

- ♦ OSC attempts to remove extraneous variation unrelated to the property of interest from the predictor variables
- Principal components are calculated for the predictor variables then orthogonalized against the variable(s) to be predicted
- Weighting vectors are determined with PLS which reproduce the orthogonal directions on new data
- To use in standardization, apply to data measured on both instruments

Example From NIR, Pseudo Gasoline Mixtures



Difference Between Instruments



Instrument 1 Calibration



After Standardization



Instrument 1 Calibration on Unstandardized Instrument 2



Instrument 1 Calibration on Standardized Instrument 2



Prediction Augmented Classical Least Squares

- ◆ If CLS is used for predictive model, new spectra can be added to prediction step to account for differences between instrument
- Augmented spectra can include known new components or estimates of changes such as a baseline offset or mean difference
- Eigenvectors of difference matrices can also be included

CLS: Predictions on Instrument 2 with Instrument 1 Spectra



Estimated Pure Component Spectra and Additional Factors



PA-CLS Predictions



NIR of Corn Samples



Calibration



Difference Before and After Standardization



Effect of OSC on Spectra



Results of Corn Standardization



Summary

<u>Method</u> Direct PDS NN-PDS	<u>Transforms?</u> Yes Yes Yes	<u>Standards</u> Real Anything Anything	Parameters Lots Few Moderate	Uses Y No No No	<u>Comments</u> Many samples Few samples Non-linear
Derivative	No	None	None	No	Easy
MSC	Yes	Real, Few	Few	No	Easy
OSC	No	Real	Few	Yes	Requires Y
PA-CLS	No	Anything?	Few	No	Interpretable
GLS	No	Real	Moderate	No	New
Deresoluti	on No	None	Few	No	FTIR

Conclusions

- ♦ PDS still the method to "shoot for"
- •DS more sensitive to number of transfer samples
- ♦ OSC produces especially good results in some data, also useful as a preprocessing technique
- ♦ FIR not adequate in situations we've seen

PLS_Toolbox 2.0 for use with MATLAB

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- Wide selection of multivariate analysis tools
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for use with MATLABTM

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